



# Tusk Aluminum Pannier Boxes

*Instructions and information*



Congratulations on your purchase of the Tusk Aluminum Pannier Boxes. These panniers are made to handle extreme adventure riding, but work great for the urban commuter as well. Please take note of the information and instructions below to get the most out of your Tusk panniers.

***Assembly – Before you throw any packaging away, make sure you received all the necessary hardware:***

2 “TUSK” latch plates for each box (4 total)  
12 bolts for each box (24 total)  
4 washers for each box (8 total)

2 keyed Latches with keys for each box (4 total)  
12 acorn nuts for each box (24 total)

1. Attach the “TUSK” latch plate to the box by installing the bottom bolts with washers and acorn nuts on the inside of the box (keep loose at this point).
2. Attach the keyed latches to the “TUSK” latch plate using 4 bolts and 4 acorn nuts on the inside of the box.
3. Once all 6 bolts on the latch and latch plate are in place, tighten the bolts and nuts.



## ***Mounting information***

- These panniers are fairly universal and will mount to many pannier racks. However, they are ideal for use on the Tusk Pannier Racks.
- These pannier boxes do not come with mounting hardware. Mounting hardware is specific to the pannier rack you are using and should be included with the pannier racks. Specific mounting instructions and hardware should be included with your rack system.

***Warning – It is critical that the pannier is secured to the pannier rack with large internal washers or plates on the mount points (at least 4 points is recommended) so there is enough surface area to handle the load carried by the panniers. The Tusk Pannier Rack will come with the supplied supports. It is the user’s responsibility to make certain he uses proper hardware with any other system.***

1. With pannier racks on the bike, hold up the panniers to the bike to find the optimal position for rider comfort and look. It is a good idea to have a friend hold one side up at a time while you sit on the bike to make sure you are comfortable with the position.
2. Once the optimal position is found. Mark the location of any mounting holes that will be required. Drill the holes to accommodate necessary rack hardware
3. Mount one pannier at a time. Once the first pannier is mounted, it may be easier to line up the other side to ensure the boxes are symmetrical on the bike. Once aligned and the holes are marked, drill the second side and mount as required.

***Additional info – Latches on the latches should always be in their locked position when riding. Keeping the latches locked will ensure bumps and vibration don’t allow a latch to come undone.***

- Optional Tusk pannier handles are available. They make carrying the panniers much more convenient. Part # 1435850001.

